

Features (特點)

Adopt the imported motors and decelerator of Italy

- ※Applicant: Available for steel, stainless steel, aluminum, copper, plastic and others materials.
- ※Quick speed chamfering, 1800~2250mm per minute.
- ※No need the coolant oil or cutting oil while chamfering.
- ※Available for different size of panel.
- The large size: Chamfering its-self for work piece.
- The small size: Fixed way, move the work piece for chamfering.
- ※Easy operation, to adjustment each function with only one fixed wrench.
- ※Reliable mode, good construction.

SINGLE RUN BEVELLING TABLE 一次自動行進的推薦加工量

	CARBON STEELS 普碳鋼、合金鋼					
	R = 40 Kg/mm ²		R = 50 Kg/mm ²		R = 60 Kg/mm ²	
	w	d	w	d	w	d
α						
22.5°	12	11	10	9	8	7.5
30°	12	10	10	8.5	8	7
35°	12	9.5	10	8	8	6.5
37.5°	12	9	10	7.5	8	6
45°	12	8.5	10	7	8	5.5
	STAINLESS - ALLOYED STEELS 不銹鋼、耐熱合金					
	R = 50 Kg/mm ²		R = 60 Kg/mm ²		R = 70 Kg/mm ²	
	w	d	w	d	w	d
α						
22.5°	6	5.5	5	4.5	4.2	3.8
30°	6	5	5	4.3	4.2	3.6
35°	6	5	5	4	4.2	3.5
37.5°	6	4.5	5	4	4.2	3.3
45°	6	4	5	3.5	4.2	3

Specification (規格)

Voltage(電壓)	230V ~ 400V, 50Hz/60Hz, 3PH
Motor(馬力)	0.75KW, 1450rpm/50Hz, 1720rpm/60Hz
Cutting speed(切削速度)	1800~2250 /min (Max)
Height of angle(倒角高度)	12mm/45° (carbon steel) 8mm/45° (stainless steel)
Bevel angle(倒角角度)	15°~50°
Work piece thickness(工件厚度)	6~40mm

Accessory (Medium Tooth Cutter)



Medium Tooth Cutter
中強度刀具



Cutter High Tensile
高強度刀具

