

Features (特點)

Adopt the imported motors and decelerator of Italy

- ※Applicant: Available for steel, stainless steel, aluminum, copper, plastic and others materials.
- ※No need the coolant oil or cutting oil while chamfering.
- ※Available for different size of panel.
The large size: Chamfering it is self for work piece
The small size: Fixed way, move the work piece for chamfering.
- ※Easy operation, to adjustment each function with only one fixed wrench.
- ※Adopt mobile lift table, the height can random adjusting from 840-1240mm.
- ※Easy operation, to turn round no need accessories.

SINGLE RUN BEVELLING TABLE 一次自動行進的推薦加工量

	CARBON STEELS 普碳鋼、合金鋼					
	R = 40 Kg/mm ²		R = 50 Kg/mm ²		R = 60 Kg/mm ²	
α	w	d	w	d	w	d
20°	20	19	16	15	13	12,5
25°	20	18	16	14,5	13	12
30°	20	17,5	16	14	13	11
35°	20	16,5	16	13	13	10,5
37,5°	20	16	16	12,5	13	10
45°	20	14	16	11,5	13	9
X°	20	$W \cdot \cos \alpha$	16	$W \cdot \cos \alpha$	13	$W \cdot \cos \alpha$
	STAINLESS - ALLOYED STEELS 不銹鋼、耐熱合金					
	R = 50 Kg/mm ²		R = 60 Kg/mm ²		R = 70 Kg/mm ²	
α	w	d	w	d	w	d
20°	9,5	9	8	7,5	7	6,5
25°	9,5	8,5	8	7,5	7	6,5
30°	9,5	8	8	7	7	6
35°	9,5	8	8	6,5	7	6
37,5°	9,5	7,5	8	6,5	7	5,5
45°	9,5	6,5	8	5,5	7	5
X°	9,5	$W \cdot \cos \alpha$	8	$W \cdot \cos \alpha$	7	$W \cdot \cos \alpha$

Specification (規格)

Voltage(電壓)	230V ~ 400V, 50Hz/60Hz, 3PH
Motor(馬力)	1.85KW, 1400/50HZ, 1720/60HZ
Cutting speed(切削速度)	1850-2250 mm/min
Height of angle(倒角高度)	18mm/45°(carbon steel) 14mm/45°(stainless steel) 8mm for one times processing
Min diameter for Outside bevels(最小直徑)	Ø400
Work piece thickness(工件厚度)	9~50mm
N.W(重量)	368Kgs (含台車)

Accessory (Cutter High Tensile)



Medium Tooth Cutter
中強度刀具



Cutter High Tensile
高強度刀具

